ENVIRONMENTAL, HEALTH, SAFETY & SECURITY POLICY

Quality Carriers, Inc. (QC), a subsidiary of Quality Distribution, Inc. (QDI), is committed to conduct its operations in a manner that protects our employees, affiliate partners, surrounding communities, customers, and the environment.

QC will meet or exceed the requirements of all laws and regulations pertinent to our operations involving environmental protection, health, safety, and security. As a Responsible Care® Partner, we will operate our business according to the Guiding Principles of Responsible Care®. QC maintains a management system which determines applicability and addresses the requirements of laws, regulations, company and other requirements regarding the Environmental, Health, Safety & Security (EHSS) of its operations.

QC's goal of zero EHSS incidents demands that we continue to work with employees, customers, communities and other key stakeholders to establish and maintain appropriate goals and objectives. Input from these stakeholders will be used to evaluate and continuously improve our Responsible Care® Management System (RCMS) performance.

QC is committed to preventing process and product-related safety incidents and managing risk by incorporating safety systems into our equipment; operating according to established procedures; applying safe work controls; maintaining equipment; employing risk assessments; learning from incidents; being prepared for emergencies; and assessing and improving performance.

Everyone at QC is responsible for upholding the company's high EHSS standards at all times. QC's senior management will ensure that this policy and relevant legal and Responsible Care® requirements are effectively communicated to employees and other appropriate stakeholders.

We will promote a spirit of openness with our key stakeholders, so that hazards and risks associated with our operations are promptly reviewed to address our stakeholder concerns.

In order to assure continued relevance to the scale, nature and impact of our operations, we will review this policy annually, or whenever a significant change is considered.

Gary Enzor
Chairman & CEO

Randy Strutz
President, QC

QC EHSS Policy Statement
Updated: September 23, 2013
Last Reviewed: May 2016

Quality Carriers, Inc. Product & Process Safety Codes
Guiding Principles

Chemistry is essential to the products and services that help make our lives safer, healthier and better. Through the Responsible Care initiative and the Responsible Care Global Charter, the chemistry industry has made a worldwide commitment to improve its environmental, health, safety and security performance. As a Responsible Care Partner company, Quality Carriers, Inc. is committed to the management practices of the product and process safety codes and expects our stakeholders to adhere to the following Guiding Principles:

- To lead in ethical ways that increasingly benefits society, the economy and the environment.

- To work with our affiliate partners, customers, 3rd-party carriers, suppliers, and tank wash vendors to foster the safe and secure transportation and disposal of chemicals and provide hazard and risk information that can be assessed and applied to our customer products.

- To hold employees and affiliate partners accountable for process and product safety relevant to their roles and responsibilities as outlined in documented procedures.

- To instill a culture throughout all levels of the organizations to continually identify, reduce and manage process and product safety risks.

- To promote pollution prevention, minimization of waste and conservation of energy and other critical resources.

- To cooperate with governments at all levels and organizations in the development of effective and efficient safety, health, environmental and security laws, regulations and standards.

- To support education and research on the health, safety, environmental effects and security of products and processes.

- To communicate product, service and process risks to stakeholders and listen to and consider their perspectives.

- To make continual progress toward a goal of no accidents, spills, injuries or harm to human health and the environment from products and operations and openly report health, safety, environmental and security performance.

- To seek continual improvement in the integrated Responsible Care Management System to address environmental, health, safety and security performance.

- To promote Responsible Care by encouraging and assisting other companies to adhere to these Guiding Principles.

Gary Enzor, *Chairman and CEO*

Randy Strutz, *President QC*

Created: 8/2014